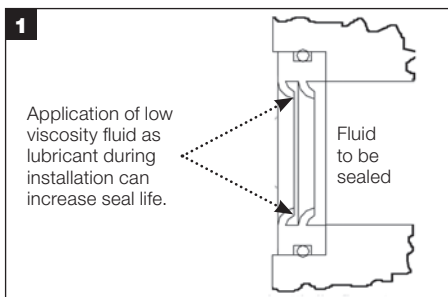
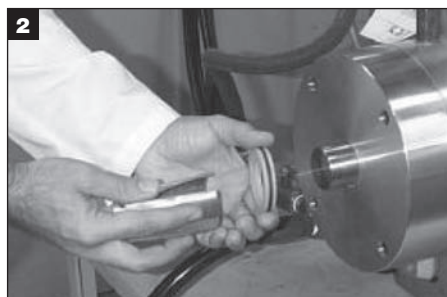


30K Rotary Seal

SEAL INSTALLATION



Orient seal with lip flare toward shaft end.



Use 0.005" thick brass shim stock cut to a length larger (approx. 1/4") than the circumference of the shaft. Roll the shim stock and place into the inside of the seal.



Roll the shim stock and carefully pass through the seal.



Align the end of the cylinder formed with the shim stock to the end of the shaft.



Slip one end onto the shaft by flaring the cylinder formed by the shim stock over the end of the shaft.

CAUTION: Rotating the seal in the opposite direction will cause damage to the seal.



The shim stock can be removed.