

Challenge

Background

A hydropower plant using Kaplan turbines noticed that their runner blades were not working at optimum efficiency due to leakage of the blade runner seals.

Root Cause

Failing OEM rubber stacked v-rings had to be replaced every few years leading to lost downtime and unplanned maintenance.

Customer needed to get back online in the quickest possible timeframe.



Equipment showing internal housing and runner blade.

Solution

Service

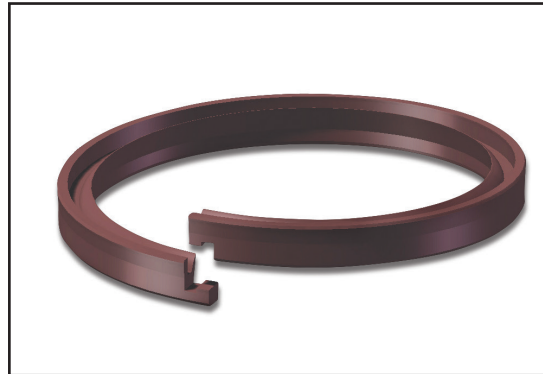
Chesterton's SpeedSeal facility manufactured all seals within days and had them onsite to meet the customer's maintenance schedule.

Product

Use two **Chesterton Kaplan Runner Blade Trunnion Split Seal** back-to-back, creating a positive seal both internally and externally.

Material

Durable **AWC800** thermoset urethane material provides excellent wear and hydrolysis resistance for outstanding performance in this applications.



The seal's positive rake profile provides optimum amount of radial loading and wipes contaminants away from mating surface.

Results

Improved Performance & Reliability

- Helped the customer get the equipment up and running quickly, saving valuable time and money.
- Zero leakage for over 4 years, eliminating the environmental and safety concerns as well as associated costs.
- Blade runners are working at optimum efficiency.

\$=USD



Seal shown installed onto the runner blade hardware.