KPC 820

Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024 and the Hazardous Products Regulations (HPR) WHMIS 2022
Issue date: 2026-03-10 Revision date: 2026-03-10 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : KPC 820

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Water-based metal cleaner. Nonflammable

1.4. Supplier's details

Manufacturer
A.W. Chesterton Company
860 Salem Street
Groveland, Massachusetts 01834-1507
USA
T +1 978-469-6446 (Mon. - Fri. 8:30 - 5:00 PM EST) - F +1 978-469-6785
ProductMSDSs@chesterton.com - www.chesterton.com

Canada: A.W. Chesterton Company Ltd.
889 Fraser Drive, Unit 105
Burlington, ON, L7L 4X8
Canada
T 905-335-5055

1.5. Emergency phone number

Emergency number : 24 hours per day, 7 days per week;
Call Infotrac: 1-800-535-5053;
Outside N. America: +1 352-323-3500 (collect);

SECTION 2 Hazard identification

2.1. Classification of the substance or mixture

GHS classification

Skin irritation, Category 2
Serious eye damage, Category 1

2.2. Label elements

GHS labelling

Hazard pictograms (GHS) :

Signal word (GHS)	:	Danger
Hazard statements (GHS)	:	Causes skin irritation Causes serious eye damage
Precautionary statements (GHS)	:	Wash hands, forearms and face thoroughly after handling. Wear protective gloves, protective clothing, eye and face protection. If on skin: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

Not applicable

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	Conc. (% w/w)
Poly(oxy-1,2-ethanediyl), .alpha.-undecyl-.omega.-hydroxy-	Poly(oxy-1,2-ethanediyl), .alpha.-undecyl-.omega.-hydroxy- Polyoxyethylene monoundecyl ether / Undecan-1-ol, ethoxylated	CAS-No.: 34398-01-1	1 – 5
Carbonic acid, sodium salt (2:3)	Carbonic acid, sodium salt (2:3) Sodium sesquicarbonate / Trisodium hydrogendicarbonate	CAS-No.: 533-96-0	1 – 5
Polyethylene glycol	Polyethylene glycol Poly(oxy-1,2-ethanediyl), .alpha.-hydro-.omega.-hydroxy- / Polyethylene glycol 6000	CAS-No.: 25322-68-3	1 – 5
D-Glucopyranose, oligomeric, decyl octyl glycosides	D-Glucopyranose, oligomeric, decyl octyl glycosides Ethers, D-glucose, decyl octyl, oligomeric / D-Glucose, decyl octyl ethers, oligomeric	CAS-No.: 68515-73-1	1 – 3

Name	Chemical name / Synonyms	Product identifier	Conc. (% w/w)
Ethanol,2-amino-	Ethanol,2-amino- 2-Hydroxyethylamine / Monoethanolamine	CAS-No.: 141-43-5	1 – 2
Sodium octyl sulfate	Sodium octyl sulfate Octyl sulfate, sodium salt / Sodium capryl sulfate	CAS-No.: 142-31-4	0.9 – 2

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4 First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.

First-aid measures after skin contact : IF ON SKIN: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

First-aid measures after ingestion : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.

Symptoms/effects after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.

Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Non flammable. Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon. Irritating vapours.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

For non-emergency personnel

No additional information available

For emergency responders

Environmental precautions : Prevent entry to sewers and public waters.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.

Methods for cleaning up : Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid breathing dust/fume/gas/mist/vapours/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Do not get in eyes, on skin, or on clothing.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Keep out of the reach of children. Keep container tightly closed. Store in a dry, cool and well-ventilated place.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Ethanol,2-amino- (141-43-5)	
USA - ACGIH® - Threshold Limit Values	
Local name	Ethanolamine
ACGIH® TLV® TWA	8 mg/m³
ACGIH® TLV® TWA	3 ppm
ACGIH® TLV® STEL	15 mg/m³
ACGIH® TLV® STEL	6 ppm

Ethanol,2-amino- (141-43-5)	
Remark (ACGIH®)	TLV® Basis: Eye & skin irr
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
Local name	Ethanolamine
OSHA PEL TWA	6 mg/m³
OSHA PEL TWA	3 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
USA - IDLH - Occupational Exposure Limits	
IDLH	30 ppm
USA - NIOSH - Occupational Exposure Limits	
Local name	Ethanolamine [2-Aminoethanol]
NIOSH REL TWA	8 mg/m³
NIOSH REL TWA	3 ppm
NIOSH REL 10h TWA	3 ppm
NIOSH REL STEL	15 mg/m³
NIOSH REL STEL	6 ppm
Regulatory reference (US-NIOSH)	OSHA Annotated Table Z-1 (NIOSH Pocket Guide to Chemical Hazards (NPG))

Polyethylene glycol (25322-68-3)	
USA - AIHA - Occupational Exposure Limits	
WEEL TWA	10 mg/m³ (molecular weight >200-aerosol)

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration. Consult glove manufacturer's product information on material suitability and material thickness.

Eye protection:
Wear eye/face protection

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Other information:
Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Colour	:	Green
Odour	:	Citrus Odour
Odour threshold	:	No data available
pH	:	10.0
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	100 °C (212°F)
Flash point	:	No data available
Relative evaporation rate (ether=1)	:	< 1
Flammability (solid, gas)	:	Not flammable
Vapour pressure	:	No data available
Relative vapour density at 20°C/ 68 °F	:	> 1
Relative density	:	1.06 kg/l
Solubility	:	Water: Complete
Partition coefficient n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	< 5 cP 25°C (77°F)
Explosive limits	:	No data available
Particle characteristics	:	No data available

Ethanol,2-amino-	
Boiling point	170.8 °C (at 1 atm)
Flash point	85 °C (closed cup)
Auto-ignition temperature	410 °C
Vapour pressure	0.58 hPa (at 26.9 °C)
Particle characteristics	No data available

Sodium octyl sulfate	
Boiling point	218 °C (at 1036 hPa)
Vapour pressure	≤ 0.31 Pa Temp.: 20 °C
Particle characteristics	No data available

Polyethylene glycol	
Boiling point	205.7 °C Atm. press.: 977,6 hPa Decomposition: 'no'
Flash point	138.6 °C Atm. press.: 976,4 hPa
Vapour pressure	< 0.1 Pa Temp.: 20 °C
Particle characteristics	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

Volatility (by Volume) : 84 %

SECTION 10 Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. elevated temperature. Incompatible materials.

10.5. Incompatible materials

Strong acids, Strong bases, Strong oxidizers.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified.
Acute toxicity (dermal) : Not classified.
Acute toxicity (inhalation) : Not classified.

Carbonic acid, sodium salt (2:3) (533-96-0)	
LD50 oral rat	> 4000 mg/kg bodyweight Animal: rat, Guideline: other:

D-Glucopyranose, oligomeric, decyl octyl glycosides (68515-73-1)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method)

D-Glucopyranose, oligomeric, decyl octyl glycosides (68515-73-1)	
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)

Ethanol,2-amino- (141-43-5)	
LD50 oral rat	1720 mg/kg (Source: NLM_CIP)
LD50 dermal rabbit	1000 mg/kg (Source: JAPAN_GHS)
LD50 dermal	1018 mg/kg
LC50 inhalation rat	> 1.3 mg/l (Exposure time: 6 h Source: ECHA_API)

Sodium octyl sulfate (142-31-4)	
LD50 oral rat	3200 mg/kg (Source: NLM_CIP)
LD50 dermal rat	> 2000 mg/kg (Source: ECHA_API)

Polyethylene glycol (25322-68-3)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LD50 oral	47000 mg/kg bodyweight Animal: mouse, Guideline: other:
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal rabbit	> 20 g/kg (Source: NLM_CIP)

Skin corrosion/irritation : Causes skin irritation.
pH: 10.0

Ethanol,2-amino- (141-43-5)	
pH	12.1 (conc: 25 % (aqueous solution)

Sodium octyl sulfate (142-31-4)	
pH	8 Concentration: 1 other:

Serious eye damage/irritation : Causes serious eye damage.
pH: 10.0

Ethanol,2-amino- (141-43-5)	
pH	12.1 (conc: 25 % (aqueous solution)

Sodium octyl sulfate (142-31-4)	
pH	8 Concentration: 1 other:

Respiratory or skin sensitisation : Not classified.
Germ cell mutagenicity : Not classified.
Carcinogenicity : Not classified.
Reproductive toxicity : Not classified.

Ethanol,2-amino- (141-43-5)	
NOAEL (animal/male, F0/P)	1000 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)

Ethanol,2-amino- (141-43-5)	
NOAEL (animal/female, F0/P)	300 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)

Polyethylene glycol (25322-68-3)	
LOAEL (animal/female, F0/P)	2000 mg/kg bodyweight Animal: rabbit, Animal sex: female
NOAEL (animal/female, F0/P)	1690 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: other:

STOT-single exposure : Not classified.

Ethanol,2-amino- (141-43-5)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified.

Ethanol,2-amino- (141-43-5)	
NOAEL (oral, rat, 90 days)	300 mg/kg bodyweight Animal: rat, Guideline: other:OECD Guideline 416 (Two-generation reproduction toxicity study)
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.01 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study), Guideline: EU Method B.8 (Subacute Inhalation Toxicity: 28-Day Study)
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Sodium octyl sulfate (142-31-4)	
LOAEL (oral, rat, 90 days)	1016 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEL (oral, rat, 90 days)	488 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Polyethylene glycol (25322-68-3)	
LOAEL (oral, rat, 90 days)	16000 mg/kg bodyweight Animal: rat, Guideline: other:
NOAEL (oral, rat, 90 days)	8000 mg/kg bodyweight Animal: rat, Guideline: other:
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	1 mg/l air Animal: rat, Guideline: other:

Aspiration hazard : Not classified.

Ethanol,2-amino- (141-43-5)	
Viscosity, kinematic	23.496 mm²/s

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.

Symptoms/effects after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.

Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.
Hazardous to the aquatic environment, short–term (acute) : Not classified.
Hazardous to the aquatic environment, long–term (chronic) : Not classified.

Carbonic acid, sodium salt (2:3) (533-96-0)	
LC50 - Fish [1]	7100 mg/l Test organisms (species): Lepomis macrochirus
EC50 - Crustacea [1]	4100 mg/l Test organisms (species): Daphnia magna
NOEC (chronic)	> 576 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

D-Glucopyranose, oligomeric, decyl octyl glycosides (68515-73-1)	
LC50 - Fish [1]	100.81 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
LC50 - Fish [2]	170 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 72h - Algae [1]	27.22 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Ethanol,2-amino- (141-43-5)	
LC50 - Fish [1]	227 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through] Source: IUCLID)
EC50 - Crustacea [1]	65 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 - Fish [2]	3684 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static] Source: IUCLID)
EC50 72h - Algae [1]	15 mg/l (Species: Desmodesmus subspicatus)
EC50 72h - Algae [2]	2.1 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	2.5 mg/l
NOEC (chronic)	0.85 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	1.24 mg/l Test organisms (species): Oryzias latipes Duration: '41 d'

Sodium octyl sulfate (142-31-4)	
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 511 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	511 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
LOEC (chronic)	6.86 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Sodium octyl sulfate (142-31-4)	
NOEC (chronic)	1.4 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	≥ 1.357 mg/l Test organisms (species): Pimephales promelas Duration: '42 d'

Polyethylene glycol (25322-68-3)	
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Poecilia reticulata
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 96h - Algae [1]	> 100 mg/l Test organisms (species): other:
NOEC (chronic)	17475.27 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	13671.59 mg/l Test organisms (species): other: Duration: '28 d'

12.2. Persistence and degradability

KPC 820	
Persistence and degradability	Not established.

Poly(oxy-1,2-ethanediyl), .alpha.-undecyl-.omega.-hydroxy- (34398-01-1)	
Persistence and degradability	Rapidly degradable

Carbonic acid, sodium salt (2:3) (533-96-0)	
Persistence and degradability	Rapidly degradable

D-Glucopyranose, oligomeric, decyl octyl glycosides (68515-73-1)	
Persistence and degradability	Rapidly degradable

Ethanol,2-amino- (141-43-5)	
Persistence and degradability	Rapidly degradable

Sodium octyl sulfate (142-31-4)	
Persistence and degradability	Rapidly degradable

Polyethylene glycol (25322-68-3)	
Persistence and degradability	Rapidly degradable

12.3. Bioaccumulative potential

KPC 820	
Bioaccumulative potential	Not established.

Carbonic acid, sodium salt (2:3) (533-96-0)	
BCF - Fish [1]	(no bioaccumulation)

Ethanol,2-amino- (141-43-5)	
Partition coefficient n-octanol/water	-2.3 (at 25 °C (at pH 6.8-7.3)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone : Not classified.
Fluorinated greenhouse gases : No

Other information : No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

SECTION 14 Transport information

In accordance with DOT / TDG

14.1. UN Number

Not regulated for transport

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Not regulated
Proper Shipping Name (TDG) : Not regulated

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not regulated

TDG
Transport hazard class(es) (TDG) : Not regulated

14.4. Packing group

Packing group (DOT) : Not regulated
Packing group (TDG) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT
Not regulated

TDG
Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

15.2. International regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other Information

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024 and the Hazardous Products Regulations (HPR) WHMIS 2022

Revision date	:	2026-03-10
Issue date	:	2026-03-10
Other information	:	None.
Prepared by	:	Nexreg Compliance Inc. www.Nexreg.com

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